



CUSTOM NATION

PRECISION RIFLE WORKS

INTRODUCES



PRECISION
ACTIONS, BARRELS & BRAKES

WHEN WINNING MATTERS



WWW.CUSTOMNATION.CO.ZA



PRECISION RIMFIRE ACTIONS & BARRELS



ENGINEERED PERFECTION

New heavier one piece firing pin face for more consistent ignition.

New huge extractor claws that will pull live rounds out of tight chambers.

New upgraded springs for less drag inside the bolt body leading to a smoother and lighter bolt close.

New angles on the cocking ring lugs to improve smoothness of bolt closure and cam over.

Available in 3 finishes: Black Nitride(All black), Vapour Blasted, Tumbled Stainless



R45 999 DEUCE 2.0 PAIRED WITH
IBI PRECISION BARREL

STANDARD FEATURES

- Full sized 700 footprint rimfire
- Drops into 700 chassis/stock
- Takes most 700 triggers
- Standard 30 MOA scope rail · Nitrided for corrosion resistance
- Takes most AICS rimfire mags
- Accepts a barrel nut style prefit barrel
- Controlled feed WITH the ability to snap over a round put directly into the chamber.(will not damage extractors)
- Three lug 60 degree fast bolt throw
- New and improved, smoother angles in the bolt cam over area on the action body.

24" SS Straight Contoured barrel
1-16T or 1-14T

AS RECOMMENDED BY THE PRS TEAMS



WHEN WINNING MATTERS


CUSTOM NATION
PRECISION RIFLE WORKS

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ULTIMATUM HMB ACTIONS

CENTREFIRE



TACTICAL SHORT ACTION

Tactical Bolt Knob. 878 grams



TACTICAL LONG ACTION

Tactical Bolt Knob. Matched Rail. 960 grams



HUNTER SHORT ACTION

Tactical Bolt Knob. 725 grams



HUNTER LONG ACTION

Tactical Bolt Knob. Matched Rail. 780 grams

STANDARD FEATURES

- Remington 700 Footprint
- Two Lug
- Wire EDM Cut Raceway
- Side Bolt Stop
- Pinned Bolt Stop
- BDL Recoil Lug
- 20 MOA Pinned Picatinny
- Rem 700 Triggers Compatible
- No Trigger Hangers
- One Piece Fluted Bolt
- Cone Bolt Head
- Replaceable Bolt Handles
- Short and Long Action
- Black DLC Coated
- Polished Stainless Steel Finish
- Black Nitrided Finish

R36,999 ULTIMATUM HMB ACTION PAIRED WITH IBI STAINLESS STEEL BARREL



WHEN WINNING MATTERS

CARBON BARRELS ADD R4,800

RIMFIRE BARRELS

Our barrels are double stressed relieved, honed within 0.0001", buttoned to our set sizes and tolerance and hand-lapped.

They are made from Stainless Steel 416R sourced from Germany

DROP-IN OR PREFIT AVAILABLE IN:

Muzzle Threads

11 Degree Crown

1/2-28 threads

5/8-24 threads (Prefits)

Twists /Chambers

12, 14 OR 16 twist

Calfee IV - Match Standard

IBI Prevail - (Match Option)

RIMFIRE DROP-INS

STAINLESS STEEL

18-22" UNFLUTED: R11,550

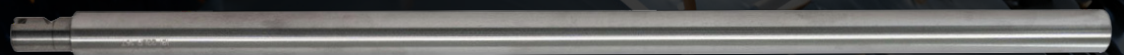
18-22" FLUTED: R13,550

ALL ADDITIONAL LENGTHS ADD R850 PER INCH

CARBON FIBRE:

18-22" THREADED: R16,650

ALL ADDITIONAL LENGTHS ADD R1250 PER INCH



Available Actions

CZ 455/457

Tikka T1x

Ruger RPR

Ruger 10/22

Available Contours

Straight .86

Straight .90

Straight .92

Straight Carbon .86

Straight Carbon .92

RIMFIRE PREFITS

STAINLESS STEEL

18-26" UNFLUTED: R12,550

18-26" FLUTED: R14,550

ALL ADDITIONAL LENGTHS ADD R850 PER INCH

CARBON HUNTER:

18-26" THREADED: R16,650



Available Actions

Ultimatum Deuce

Bergara B14R

Zermatt Rimx

Vudoo

Available Contours

Straight 1.063"

Straight 1.125" - (B14R Only)

Heavy .93

Carbon Hunter

SALES TEAM

083 922 4211

sales@customnation.co.za

CENTREFIRE BARRELS

Precision rifle blanks are the backbone of what IBI Barrels does. Each and every one of our blanks gets the care and attention it deserves so that when it ends up on your gun it shoots like you deserve.

All of our blanks are double stress relieved, honed on a Sunnen 1600 barrel hone to within .0001" from end to end AND hand lapped.

IBI use only the highest quality German 416R stainless and we try to cut with 5R rifling as much as possible as our standard. No extra charge for different rifling. IBI Barrels have a variety of profiles that should cover just about any situation BUT if there's something you want and don't see it, please feel free to ask!

CENTREFIRE STAINLESS STEEL BLANKS

STAINLESS STEEL

27" UNFLUTED R9 459,71

32" UNFLUTED R10 499,26

35" UNFLUTED R14 726,78

27" SPIRAL FLUTED R12 751,63

32" SPIRAL FLUTED R13 340,71

AVAILABLE BORES AND TWISTS

5.56"/.224" - 6.5 T / 7T / 8T / 12T

6mm/.243" - 7.5 T / 8T / 10 T / 13.5 T / 14T

.25 Cal - 7 T / 8 T

6.5mm/.264" - 7.5T / 8T / 9T

.270 - 8T/9.5T

7mm/.284" - 7.5T / 8.5T / 9.5T

7.62mm/.308" - 7T / 8T / 9T / 10T / 11.25T

7.92mm/.312" - 10T (.303 - 7.62x54)

8.6mm/.338" - 8T / 9T / 10T

.375" - 7.6T (ELR)

AVAILABLE CONTOURS

Mountain Lite - .60@24"

Medium Hunter - .63@26"

Standard Hunter - .71@26"

Remington Varmint - .82@26"

Medium Palma - .82@26"

M24/M40 - .90@26"

Heavy Palma - .92@26"

MTU - .93@26"

Viking MTU - 1"@26"

Straight Bull - 1.25@26"

CARBON HUNTER / TACTICAL

16-26" THREADED R18,750

AVAILABLE CALIBRES

223 Wylde | 22-250 | 22 Creedmoor | 224 Valkyrie | 243 Winchester | 6mm Creedmoor | 6mm XC | 6 GT | 6 BR Remington

6 BRA | 6 BR Norma | 6mm Dasher | 6x47 Lapua | 6mm ARC | 25 Creedmoor | 257 Roberts | 6.5mm Grendel

6.5mm Creedmoor 6.5x47 Lapua | 260 Remington | 6.5 PRC | .270 Win | 7mm-08 | .284 Winchester | .280AI SAAMI | 7MM PRC

7mm Remington Magnum | 28 Nosler | 7mm Winchester Short Mag | 7mm SAUM | .308 Winchester | 7.69x39 | 300 Blackout

300 Winchester Magnum | 30 Nosler | 300 PRC | 300 Norma Magnum | .30-06 | 300 Winchester Short Mag | 338 Lapua

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CENTREFIRE PREFIT BARRELS

Barrel nut prefits available in light, standard, medium, heavy & straight. Shouldered prefits available in all blanks contours.

STAINLESS STEEL

14-26" UNFLUTED - Crowned	R13 550
14-26" UNFLUTED - Threaded	R14 450
14-26" FLUTED - Crowned	R16 650
14-26" FLUTED - Threaded	R17 550

CARBON PRE-FITS

HUNTER - 14-26" Threaded	R21,850
ALPINE - 14-22" Threaded	R23,850

AVAILABLE ACTIONS

Remington 700
Remington 783
Savage Small Shank
Savage Large Shank
Tikka T3
Bergara B-14
Ruger American
Sig Cross
Howa 1500
Ruger Precision Rifle
HMB Short
HMB Long

AVAILABLE CONTOURS

Light - .62@26"
Standard - .72@26"
Medium - .82@26"
Heavy - .92@26"
Straight - (Shank Diameter)
Carbon Alpine - .80@22"
Carbon Hunter - .89@26"

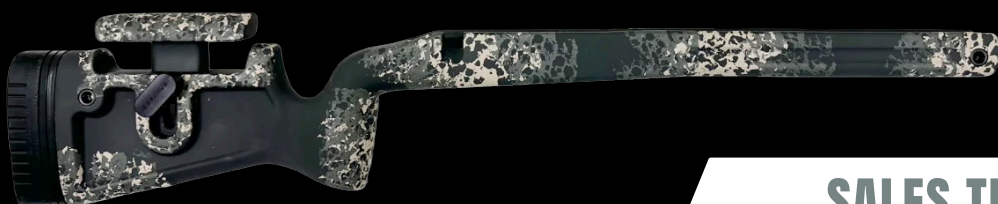
MUZZLE THREADS

11 Degree Crown
1/2-28 (only avail option for Carbon Alpines or Stainless in a .224 bore)
5/8-24 threads
M18x1 threads

ULTIMATE HUNTING SET-UP



IBI ULTIMATUM HUNTER ACTION



GRAYBOE RIFLE STOCK

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